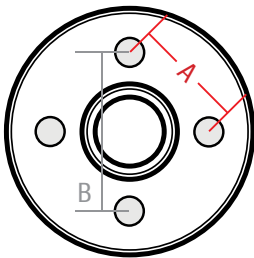


AL-KO - HOW TO MEASURE A PCD

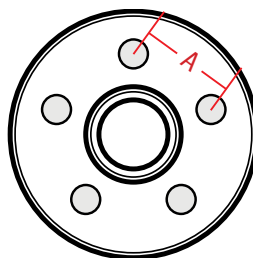
The term Pitch Circle Diameter is used in conjunction referenced with a hub, disc or drum product.

Pitch circle diameter(PCD) is a reference to the number of studs equally space around a circle diameter centralised on a hub face.

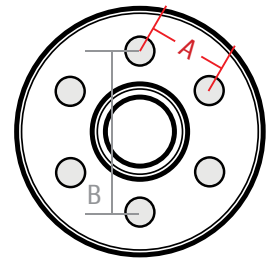
Below are methods to calculate a 4, 5 & 6 stud PCD. **PLEASE NOTE:** accurate measurements are critical to obtaining the correct PCD.



4 Stud



5 Stud



6 Stud

4 Stud

Measure from one stud centre to its nearest neighbour centre illustrated as "A".

Divide "A" by 0.7071 = PCD

or

Measure one stud centre to its furthest neighbour centre illustrated as "B", "B" = PCD

5 Stud

Measure from one stud centre to its neighbours centre illustrated as "A".

Divide "A" by 0.5878 = PCD

6 Stud

Measure from one stud centre to its neighbours centre illustrated as "A".

Divide "A" by 0.5 = PCD

or

Measure one stud centre to its furthest neighbour centre illustrated as "B", "B" = PCD