

# TECHNICAL BULLETIN

## U BOLT TIGHTENING TORQUE FOR AL-KO BEAM LEAF SPRING SUSPENSION

AL-KO recommends the revised tightening torque values for its own range of Q235A material U-Bolts used in AL-KO beam leaf spring suspension, as part of continuous improvement of our installation procedures.

½" U Bolt: 60Nm

5/8" U Bolt: 100Nm

U Bolt torques should be set using a calibrated torque wrench and should be inspected at regular intervals as per AL-KO recommended maintenance schedule.

It is AL-KO's recommendation that no lubricants should be used on the threads and these should be clean and free from rust or corrosion.

**For more information, please contact AL-KO International Customer Service on email – [info@alko.com.au](mailto:info@alko.com.au)**

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